Monday, 1///2008 11:43:35 AM SPLIT User **Process Sheet** : CABIN DOOR ROLLER KIT, RH **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer : 36611 -/ Job Number : 10289 Estimate Number : D412698012 Part Number P.O. Number - N/A S.O. No. : **Drawing Number** : 1/7/2008 This Issue : N/A Project Number Prsht Rev. : NC : N/A : MACHINED PARTS : 11 Type **Drawing Revision** First Issue : 35679 Material Previous Run Due Date : 1/14/2008 Qty: Each Written By Checked & Approved By Est Rev:C 04.02.26 Change Qty of D3121-141 & remove Comment D3121-145 from Step 1,3 KJ/DS Additional Product Job Number Description: Machine Or Operation: Seq. #: DOCUMENT CONTROL 10 DC Comment: DOCUMENT CONTROL 08.01.189 Photocopy bluefile and create labels per PPP D412-698-012 CHG003 PACKAGING 1 PACKAGING RESOURCE #1 20 Comment: PACKAGING RESOURCE #1 Pick Packing Kit Bracket Assembly 3.0 D3121141 Comment: Qty.: 12.0000 Each(s) 3.0000 Each(s)/Unit Total: 33203×06 Pick: Packing Kit Qty Part Number Description Bracket Assembly 3 D3121-141 D3121144 Bracket Asser Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) B34513 24 ( sp. /30 Pick: Packing Kit **Qty Part Number** Description Batch 1 D3121-144 Bracket Assembly D3137043 Bracket Assembly 5.0

(1) omment: Qty.:

1.0000 Each(s)/Unit

Description

Bracket Assembly

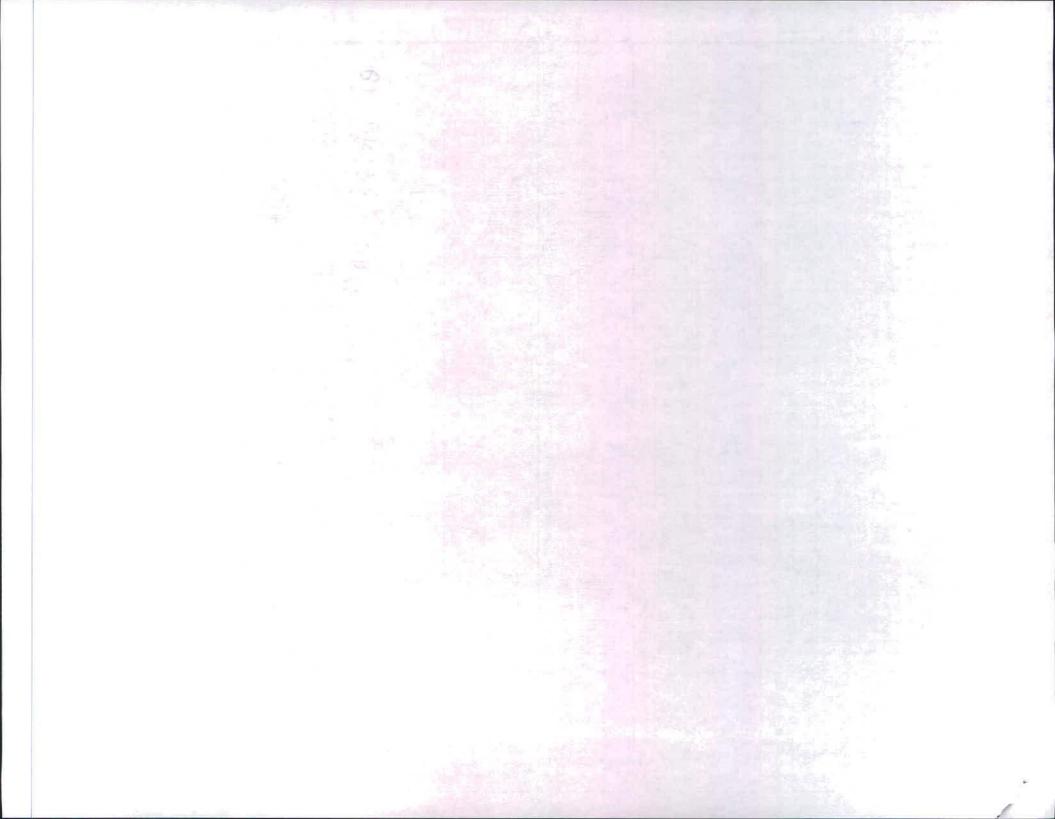
Pick: Packing Kit Qty Part Number

1 D3137-043

Total:

4.0000 Each(s)

Batch



## **Process Sheet**

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN DOOR ROLLER KIT, RH

Job Number: 36611

Part Number: D412698012

Job Number



Seq. #:

Machine Or Operation:

Description:

6.0

D3183044

Bracket Assembly



Comment: Qty.:

1,0000 Each(s)/Unit Total:

4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

Batch

1 D3183-044

Bracket Assembly\_

36400



D31991

Bracket



comment: Qty.:

9.0000 Each(s)/Unit Total:

36.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

D3199-1

Bracket

Batch

B36631 x28-27

8.0

D32021



1.0000 Each(s)/Unit Total:

4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

D3202-1

Cover

Batch B33673 X1 B35065 X3

9.0

QC4

Comment: Qty.:

INSPECT 100% KITS FOR COMPLETENESS



10.0

Comment: INSPECT 100% KITS FOR COMPLETENESS

PACKAGING RESOURCE #1





Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-698-012

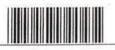
Location:



110

QC21





Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



2008/2/13



